CLAIMS

- An electrophoretic display device comprising:
 a substrate layer;
- a conductive film formed on the substrate
- 5 layer;
 - a microcapsule layer having a plurality of microcapsules containing a liquid dispersion medium and electrophoretic particles; and
- $\mbox{a urethane resin layer formed on the} \label{eq:layer} \mbox{10 microcapsule layer.}$
 - An electrophoretic display device as set forth in claim 1, wherein the urethane resin layer is formed from a urethane resin composition.
- 3. An electrophoretic display device as set forth in claim 1, wherein the urethane resin layer is formed to a thickness of 20 to 200 μm .
 - 4. An electrophoretic display device as set forth in claim 1, wherein the conductive film is a transparent electrode formed on the substrate layer.